

Work Order ID 164071

Thursday, July 13, 2017 11:45:15 AM

164071

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Item ID: D4775-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Strut Assembly

Start Date: 7/26/2017 Start Qty: 5.00

~~*5*~~

DAS

Cust Item ID:

Required Date: 7/28/2017 Req'd Qty: 5.00

~~*5*~~

21

Customer:

9-89

Reference:

Approvals:

Process Plan:

DAS

21

9-89

Date: JUL 13 2017

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4775

C

110

Pick Kit
Large Fab

0.00

110

Packaging

Memo

0.00

Packaging

DAS
6
9-89

AUG 02 2017

120

0.00

120

Small Fab

Memo

0.89

Small Fab

1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG

A/R PROSEAL BATCH: 132495

2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

B

MLL

17-8-31

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Item ID: D4775-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut Assembly
Start Date: 7/26/2017 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 7/28/2017 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.10				<u>8</u>			DAS 38 SEP 01 2017
140 *140* Packaging Packaging	Identify as per dwg & Stock Location. <u>51357</u> Memo	0.00 0.05				<u>8</u>		SEP 01 2017	DAS 6 9-8 SEP 01 2017
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.50						DAS 21 9-89 SEP 01 2017	DAS 21 9-89 SEP 01 2017

Picklist Print

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Work Order ID: 164071

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 7/26/2017

Required Date: 7/28/2017

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP
REV:B 13.08.26 PB1 DD VERF:JLM IPP REV:C
13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10
AS PER REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4775-1 *D4775-1* Strut Tube		Manufactured	No			110	Each	2.0000	1	58 163429	DAS 6 9-89	AUG 02 2017	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST357			2					
					162333			2					
D4777-1 *D4777-1* Rod End Bearing		Manufactured	No			110	Each	8.0000	1	58 2	DAS 6 1-89	AUG 02 2017	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST125			8					
					162287			2					
					163198			6					
D4776-1 *D4776-1* Basket Strut Clevis		Manufactured	No			110	Each	3.0000	1	58 2 6	DAS 6 1-89	AUG 02 2017	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST124			3					
					161880			3					
										5 X 164940		AUG 31 2017	
										3			

Picklist Print

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Work Order ID: 164071

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 7/26/2017

Required Date: 7/28/2017 **AUG 02 2017**

Start Qty: 5.00

Required Qty: 5.00

D4776-5 Manufactured No

110 Each 63.0000 4

~~20~~ 32

D4776-5

**

Spacer

Location

Loc Qty

Loc Code

ST125

63

160626

2

162927

61

AN3-10A Purchased No

110 Each 86.0000 2

~~10~~ 16

AN3-10A

**

Bolt

Location

Loc Qty

Loc Code

GA

39

m136787

39

ST349

47

m137321

4

m137544

43

MS21042L3 Purchased No

110 Each 1,269.000 2

~~10~~ 16

MS21042L3

**

Nut

Location

Loc Qty

Loc Code

FP001

79

m135945

79

GA

376

m134360

102

M136665

274

OVER007

500

m137988

500

ST303

314

m137680

14

m137886

300

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 7/26/2017

Required Date: 7/28/2017

Start Qty: 5.00

Required Qty: 5.00

MS21209-F615

Purchased

No

110

Each

116.0000

1

5 8

MS21209-F615

**

Heli-Coil

MLL
17-8-31

Location

Loc Qty

Loc Code

GA

116

m135058

18

m136835

17

m137878

81

8